



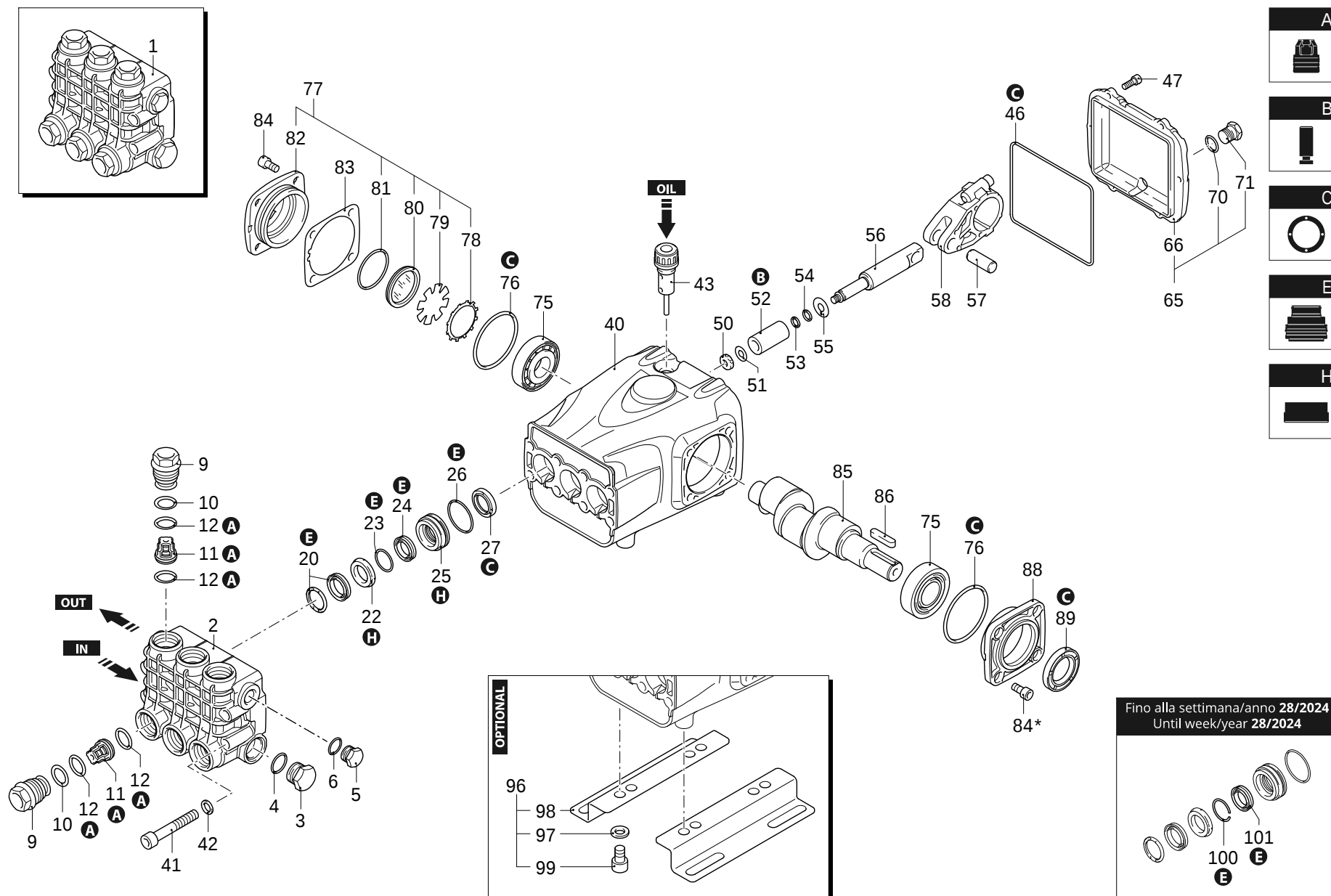
Series 402

RG

N

1450rpm

Ø 24mm



AR_s402-03_Ø22



Series 402

RG

N

1450rpm

ø 24mm

P	Code	Description	Q	Assembly prescription	Validity	P	Code	Description	Q	Assembly prescription	Validity
1	4029203	Head assembly	Ø 22	1		77	4029000	Cover	complete	1	
2	4020240	Head		1		78	4020080	Ring		1	
3	1140300	Plug	3/4" G	1	C=35Nm	79	4020070	Plate		1	
4	550350	O-ring	Ø 23,81x2,62	1		80	4020160	Level gauge		1	
5	1980740	Plug	3/8" G brass	1	C=20Nm	81	3680250	O-ring	Ø 45,69x2,62	1	
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	82	4020150	Cover		1	
9	1944510	Plug		6	C=60Nm	83	4020100	Shim 0.05mm		1	
10	1940150	Ring	anti-extrusion	6		83	4020110	Shim 0.10mm		1	
11	1949050	Complete valve		6		83	4020120	Shim 0.19mm		1	
12	1140450	O-ring	Ø 20,24x2,62	12	Lubricate with grease Molykote PG54	83	4020130	Shim 0.25mm		1	
20	1940270	Gasket	Ø 22	3	Lubricate with grease Molykote PG54	84	850370	Screw	TCEI M8x16	4	C=24,5Nm
22	1940200	Piston guide	front Ø 22	3		84*	850370	Screw	TCEI M8x16	4	C=24,5Nm
23	2282230	Ring	anti-extrusion	3		85	1940160	Shaft	1 marked	1	
24	2283320	Gasket	Ø 22	3		86	650250	Key		1	
25	1944630	Piston guide	rear Ø 22	3		88	4020040	Cover		1	C=25Nm
26	820490	O-ring	Ø 34,65x1,78	3		89	820681	Ring	seal	1	C=10Nm / Loxeal 55-14
27	1943730	Ring	seal	3		96	2748	Foot kit		1	
40	4020010	Pump body		1		97	200231	Washer		4	
41	1940260	Screw	TCEI M10x80	8	C=50Nm	98	1940370	Foot		2	
42	650530	Washer		8		99	1940380	Screw	TCEI 10x18	4	C=50Nm
43	1140370	Oil plug	with oil dipstick	1		100	2283660	Ring		3	< 28/24
46	1940410	O-ring	Ø 132x3	1		101	1940480	Gasket	Ø 22	3	Lubricate with grease Molykote PG54 < 28/24
47	1200430	Screw	TCEI M6x16	6	C=10Nm / Loxeal 55-14	A	2780	Valve kit		1	
50	1940570	Nut	M8	3	C=20Nm / Loxeal 55-14	B	1891	Piston kit	Ø 22	1	
51	1940580	Washer		3		C	47083	Oil seal kit		1	
52	1420120	Piston	Ø 22	3		E	2783	Water seal kit	Ø 22	1	< 28/24
53	880840	O-ring	Ø 9,25x1,78	3	Lubricate with grease Molykote G807	E	47777	Water seal kit	Ø 22	1	
54	1940120	Ring	anti-extrusion	3		H	47164	Piston guide kit	Ø 22	1	
55	960460	Plate		3							
56	1940070	Piston	guide	3							
57	1940060	Pin		3							
58	1940051	Connecting-rod	aluminium	3	Lubricate with grease Molykote BR2 PLUS / C=20Nm						
65	4029001	Cover	complete	1							
66	4020030	Cover		1							
70	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54						
71	1980740	Plug	3/8" G brass	1	C=20Nm						
75	1140410	Bearing		2							
76	1941380	O-ring	Ø 66,34x2,62	2							

Revision: 1

Oil type: SAE 15W40

Validity: < XX/YY = From week/year

Date: 21/03/2025

Oil quantity: 0,960 Kg

C=Tightening torque (Tolerance +0 ÷ -10%)

* = Not present for electric pump

70009 - RG 30.15 N